



Product Quality Code (PQC) List

Apache North Sea Product Quality Codes

NOTICE:	SELLER shall contact BUYER if any specified requirements on the purchase order cannot be met, and/or if clarification or concessions are required. Failure to provide specified requirements shall lead to rejection of product(s) upon receipt by BUYER.
INSPECTION Code A Code B Code C Code Q	As a minimum, an appropriate level of visual examination of product shall be carried out by SELLER. QC code to be assigned. SELLER to contact BUYER to obtain the correct code No inspection requirements. Product shall be subject to receipt inspection by BUYER including verification of supplied certification SPECIFIC QUALITY REQUIREMENTS APPLY AS DETAILED ON ENCLOSED PRODUCT DOCUMENTATION REQUIREMENT LISTING (PDRL) (<i>Should this document not be enclosed, contact the order originator or buyer</i>).
SAFETY Code E (Apply where applicable)	HAZARDOUS SUBSTANCES / CHEMICALS: as appropriate; Product shall be subject to receipt inspection by BUYER, BUYER to allocate a special handling code and/or review storage or usage. BUYER to control usage rate with possible STATUTORY controls or reporting requirements. SELLER to supply product safety or data sheets with recommended operating, point of usage and/or handling controls in accordance with COSHH regulations. SELLER to package hazardous product in accordance with (IMDG / IATA) regulations HAZARDOUS PRODUCT couriers shall carry "TREM" cards onboard the vehicle which must be handed over to BUYER upon delivery of PRODUCT.
PACKAGING	SELLER to deliver product with adequate in-transit and storage protection from damage and / or deterioration.
SPEC'NS.	All materials to be supplied in accordance with the specifications relevant to the particular facility / asset. SELLER to contact BUYER if clarification is required on this issue.
CERT'N. Code 1 Code 2 Code 3 Code 4	SELLER shall supply, unless otherwise agreed, one copy of certification as specified by the selection of one of the following codes and the appropriate requirements therein. No certification requirements Manufacturers / Sellers Letter of Conformity signed by management, stating compliance with relevant and specified manufacturing quality and test specifications. Fully traceable heat / cast specific test certificates required, showing acceptable results as set by the relevant material specification e.g. API, ASTM etc. EN 10204 3.1 or 3.2 as specified. (To include LOC as above) Inspection Release Note (IRN) issued by BUYER or an appointed third party inspection body.
SUB-CODES Sub-code a Sub-code b Sub-code c Sub-code d Sub-code e Sub-code f Sub-code g Sub-code h Sub-code i Sub-code j Sub-code k Sub-code l Sub-code m Sub-code n Sub-code o Sub-code p Sub-code q Sub-code r Sub-code s Sub-code t Sub-code u Sub-code v Sub-code w Sub-code x Sub-code y Sub-code z	SELLER shall supply: FIRESAFE certification in accordance with appropriate national standard. MPI/DPI/RAD/UT reports as appropriate and NDT technician qualifications. Perishable product packed in sealed dark plastic bags identifying shelf life details. Shelf life of delivered product to be no less than 75% of the maximum possible for the material type. Pressure test certificates and recorder charts. Current calibration certificates. As appropriate – balance / functional / final acceptance / cable test reports ATEX certification (equipment certified for use in hazardous areas) For approval, the respective WPS's and WPQRs prior to welding. Welder Qualification Certificates. As pertinent, Type Approval / Design Verification. Where appropriate; repair report / warranty / recertification documentation. Certified Ingress Protection certificate stating coded classification. Dimensional check record sheets / "as built" drawings. Load test certificates as appropriate. Verification that supplied software is fully proven, tested and legitimately registered. Certification to accompany product to its final destination e.g. Offshore, St Fergus. Gas analysis certificate Product certification to be retained preserved and made retrievable by SELLER for possible call off by BUYER. Additional requirements as follows: PREMIUM and API THREADING operation to OCTG equipment. BUYER optional witness point, 24 hours notice required prior to commencement. Product is being purchased from or repaired by a <i>Non-Original Equipment Manufacturer (NOEM)</i> . SELLER shall take necessary steps (including technical comparison with OEM specification) to ensure product is equivalent or superior to that of the OEM equivalent. SELLER to provide a Letter of Assurance to this effect. Product required being of <i>Original Equipment Manufacture (OEM)</i> . Data Package with contents as prescribed by BUYER and agreed by SELLER. Compliance with 'Provision and Use of Work Equipment Regulations 1998' (PUWER 98). An assessment as per BUYER procedure 0371-28 shall be carried out and appropriate documentation supplied. Positive Material Identification (PMI), extent to be specified and method to be approved by BUYER. Pressure Equipment Regulations (PER) – Certificate of Compliance to be supplied with equipment.